# 1 12/24 VDC, 12 pnp/npn digital inputs, \*2 universal inputs, 2 high-speed counter/shaft encoder inputs, 12 transistor outputs, I/O expansion port, RS232/RS485 port

| Power supply                     | 12VDC or 24VDC                      |
|----------------------------------|-------------------------------------|
| Permissible range                | 10.2VDC to 28.8VDC with less        |
| -                                | than 10% ripple                     |
| Maximum current consumption      | 80mA@24VDC (pnp inputs)             |
|                                  | 140mA@12VDC (pnp inputs)            |
|                                  | 170mA (npn inputs)                  |
|                                  |                                     |
| Digital inputs                   | 12 pnp (source) or npn (sink)       |
|                                  | inputs. See Note 1.                 |
| Nominal input voltage            | 12VDC or 24VDC.                     |
|                                  | See Notes 2 and 3.                  |
| Input voltages for pnp (source): |                                     |
| For 12VDC                        | 0-3VDC for Logic '0'                |
|                                  | 8-15.6VDC for Logic '1'             |
| For 24VDC                        | 0-5VDC for Logic '0'                |
|                                  | 17-28.8VDC for Logic '1'            |
| Input voltages for npn (sink):   |                                     |
| For 12VDC                        | 8-15.6VDC/<1.2mA for Logic '0'      |
|                                  | 0-3VDC/>3mA for Logic '1'           |
| For 24VDC                        | 17-28.8VDC/<2mA for Logic '0'       |
|                                  | 0-5VDC/>6mA for Logic '1'           |
| Input current                    | 4mA@12VDC                           |
|                                  | 8mA@24VDC                           |
| Input impedance                  | 3ΚΩ                                 |
| Response time                    | 10mS typical                        |
| (except high-speed inputs)       |                                     |
| Galvanic isolation               | None                                |
| Input cable length               | Up to 100 meters, unshielded        |
|                                  |                                     |
| High-speed counter               | Specifications below apply when     |
|                                  | inputs are wired for use as a high- |
|                                  | speed counter input/shaft           |
|                                  | encoder. See Notes 4 and 5.         |
| Resolution                       | 16-bit                              |
| Input freq.                      | 10kHz max.                          |
| Minimum pulse                    | 40µs                                |
|                                  |                                     |

Notes

- 1. All 12 inputs can be set to pnp (source) or npn (sink) via a single jumper and appropriate wiring.
- 2. All 12 inputs can function in 12 VDC or 24 VDC; set via a single jumper and appropriate wiring.
- 3. npn (sink) inputs use voltage supplied from the controller's power supply.
- 4. Inputs #0 and #2 can each function as either high-speed counter or as part of a shaft encoder. In each case, high-speed input specifications apply. When used as a normal digital input, normal input specifications apply.
- 5. Inputs #1 and #3 can each function as either counter reset, or as a normal digital input; in either case, specifications are those of a normal digital input.

These inputs may also be used as part of a shaft encoder. In this case, high-speed input specifications apply.

\* Certain inputs can function as normal digital inputs, analog inputs, RTD inputs or thermocouple inputs, in accordance with jumper settings and wiring connections.



- Unused pins should not be connected. Ignoring this directive may damage the controller.
- Improper use of this product may severely damage the controller.
- Refer to the controller's User Guide regarding wiring considerations.
- Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.

#### Power supply, pnp (source) inputs



#### Note:

To avoid electromagnetic interference, mount the controller in a metal panel/cabinet and earth the power supply. Earth the power supply signal to the metal using a wire whose length does not exceed 10cm. If your conditions do not permit this, do not earth the power supply.

#### npn (sink) inputs



#### pnp (source) high-speed counter



#### npn (sink) high-speed counter



#### Shaft encoder





#### **Universal Inputs**

| Analog Inputs              | Two 14-bit, multi-range inputs: |
|----------------------------|---------------------------------|
|                            | 0-10V, 0-20mA, 4-20mA           |
|                            | See Note 1                      |
| Conversion method          | Voltage to Frequency            |
| Input impedance            | >400KΩ for voltage              |
|                            | 500 $\Omega$ for current        |
| Isolation                  | None                            |
| Resolution (except 4-20mA) | 14-bit (16384 units)            |
| Resolution at 4-20mA       | 3277 to 16383 (13107 units)     |
| Conversion time            | 100mSec minimum                 |
|                            | (according to filter type)      |
| Absolute max. rating       | ±15V for voltage                |
|                            | ±30mA for current               |
| Linearity error            | 0.04% max. of full scale        |
| Error limit                | 0.4% of input value             |
| Status indication          | Yes, see Note 2                 |

Notes:

1. Input #8 and input #10 can be used as analog inputs, related to signal 0V, in accordance with jumper settings and wiring connections.

2. The analog value can also indicate faults, as shown below:

| Value | Possible Cause   |  |
|-------|--|--|
| -1    | Input value deviates slightly below the input range.         |  |
| 16384 | Input value deviates slightly above the input range          |  |
| 32767 | Input value deviates greatly above or below the input range. |  |

#### Voltage / Current connection



Notes:

a. Shields should be connected at the signals' source.

b. The 0V signal of the analog input must be connected to the controller's 0V.

#### **Current connection**



Notes:

a. Shields should be connected at the signals' source.

b. The 0V signal of the analog input must be connected to the controller's 0V.

| Thermocouple inputs              | 2 differential inputs.      |
|----------------------------------|-----------------------------|
|                                  | See Note 1.                 |
| Input type                       | Thermocouple                |
| Input ranges                     | As shown in the table below |
| Isolation                        | None                        |
| Conversion method                | Voltage to Frequency        |
| Resolution                       | 0.1°C / 0.1°F               |
| Conversion time                  | 100mSec minimum             |
|                                  | (according to filter type)  |
| Input impedance                  | >10MΩ                       |
| Cold junction compensation       | local, automatic            |
| Cold junction compensation error | ±1.5°C / ±2.7°F maximum     |
| Absolute maximum rating          | ±0.6 VDC                    |
| Linearity error                  | 0.04% max. of full scale    |
| Error limit                      | 0.4% of input value         |
| Status indication                | None                        |
| Warm-up time                     | ½ hour typically,           |
|                                  | ±1°C / ±1.8°F repeatability |

Notes:

 Thermocouple #0: use Input #10 as positive input & Input #9 as negative input. Thermocouple #1: use Input #8 as positive input & Input #7 as negative input. To use inputs as thermocouple, set the relevant jumpers and use appropriate wiring.

#### **Table 1: Input Ranges**

| Туре | Temperature range | Wire color              |          |  |
|------|-------------------|-------------------------|----------|--|
|      |                   | ANSI (USA) BS 1843 (UK) |          |  |
| mV   | -5 to 56mV        | -                       | -        |  |
| В    | 200 to 1820°C     | + Grey                  | + None   |  |
|      | (300 to 3276°F)   | - Red                   | - Blue   |  |
| E    | -200 to 750°C     | + Violet                | + Brown  |  |
|      | (-328 to 1382°F)  | - Red                   | - Blue   |  |
| J    | -200 to 760°C     | + White                 | + Yellow |  |
|      | (-328 to 1400°F)  | - Red                   | - Blue   |  |
| K    | -200 to 1250°C    | + Yellow                | + Brown  |  |
|      | (-328 to 2282°F)  | - Red                   | - Blue   |  |
| N    | -200 to 1300°C    | + Orange                | + Orange |  |
|      | (-328 to 2372°F)  | - Red                   | - Blue   |  |
| R    | 0 to 1768°C       | + Black                 | + White  |  |
|      | (32 to 3214°F)    | - Red                   | - Blue   |  |
| S    | 0 to 1768°C       | + Black                 | + White  |  |
|      | (32 to 3214°F)    | - Red                   | - Blue   |  |
| T    | -200 to 400°C     | + Blue                  | + White  |  |
|      | (-328 to 752°F)   | - Red                   | - Blue   |  |

#### Thermocouple connection



Note:

Shields should be connected at the signals' source.



| RTD inputs Two PT100 inputs. See Note |                                |  |  |
|---------------------------------------|--------------------------------|--|--|
| Input range                           | -200 to 600°C (-328 to 1100°F) |  |  |
|                                       | 1 to 320 ohm                   |  |  |
| Isolation                             | None                           |  |  |
| Measurement resolution                | 0.1°C / 0.1°F                  |  |  |
| Conversion method                     | Voltage to Frequency           |  |  |
| Conversion time                       | 200mSec minimum                |  |  |
|                                       | (according to filter type)     |  |  |
| Input impedance                       | >10MΩ                          |  |  |
| Auxiliary current for PT100           | 150µA typical                  |  |  |
| Linearity error                       | 0.04% max. of full scale       |  |  |
| Error limit                           | 0.4% of input value            |  |  |
| Status indication                     | Yes, see Note 2                |  |  |

Notes:

1. PT100 #0: use Input #9 & Input #10, related to CM signal (Input #11). PT100 #1: use Input #7 & Input #8, related to CM signal (Input #11). To use inputs as PT100, set the relevant jumpers and use appropriate wiring.

| 2. The analog | <ol><li>The analog value can also indicate faults, as shown below:</li></ol> |  |  |  |
|---------------|--|--|--|--|
| Value         | Possible Cause   |  |  |  |
| 32767         | Sensor is not connected to input, or value exceeds the                       |  |  |  |
|               | permissible range  |  |  |  |
| -32767        | Sensor is short-circuited  |  |  |  |

#### PT100 connection



Note:

a. Shields should be connected at the signals' source. b. 4 wire PT100 can be used by leaving one of the sense leads unconnected.

| Digital outputs                   | 12 pnp (source) outputs |
|-----------------------------------|-------------------------|
|                                   | 12VDC or 24VDC          |
| Output type                       | P-MOSFET (open drain)   |
| Isolation                         | None                    |
| Output current                    | 0.5A max.               |
|                                   | Total current: 3A max.  |
| Max. frequency for normal outputs | 50Hz (resistive load)   |
|                                   | 0.5Hz (inductive load)  |
| High speed output maximum         | 2kHz (resistive load)   |
| frequency                         | See Note 1.             |
| Short circuit protection          | Yes                     |
| Short indication                  | by software             |
| On voltage drop                   | 0.5VDC maximum          |
| Power supply for outputs          |                         |
| Operating voltage                 | 10.2 to 28.8VDC         |
| Nominal operating voltage         | 12VDC or 24VDC          |

Note:

1. Output #0 and Output #1 may be used as high-speed outputs.

#### **Outputs connection**



| Display                      | STN, LCD display                               |
|------------------------------|--|
| Illumination                 | LED yellow-green backlight                     |
| Display size                 | 2 lines, 16 characters long                    |
| Character size               | 5 x 8 matrix, 2.95 x 5.55mm                    |
|                              |  |
| Keypad                       | Sealed membrane                                |
| Number of keys               | 15   |
|                              |  |
| PLC program                  |  |
| Ladder Code Memory (virtual) | 36K  |
| Memory Bits (coils)          | 256  |
| Memory Integers (Registers)  | 256  |
| Timers                       | 64   |
| Execution time               | 12µsec. for bit operations                     |
| Database                     | 1024 integers (indirect access)                |
| HMI displays                 | 80 user-designed displays                      |
| HMI variables                | 64 HMI variables are available to              |
|                              | conditionally display and modify               |
|                              | text, numbers, dates, times & timer            |
|                              | values. The user can also create               |
|                              | a list of up to 120 variable                   |
|                              | text displays, totaling up to 2K.              |
|                              |  |
| RS232/RS485 serial port      | Used for:                                      |
|                              | Application Download/Upload                    |
|                              | Application Testing (Debug)                    |
|                              | <ul> <li>Connect to GSM or standard</li> </ul> |
|                              | telephone modem:                               |
|                              | - Send/receive SMS messages                    |
|                              | - Remote access programming                    |
|                              | RS485 Networking                               |
| RS232 (see note)             | 1 port   |
| Galvanic isolation           | None   |
| Voltage limits               | ±20V   |
| RS485 (see note)             | 1 port   |
| Input voltage                | -7 to +12V differential max.                   |
| Cable type                   | Shielded twisted pair,                         |
|                              | in compliance with EIA RS485                   |
| Galvanic isolation           | None   |
| David note                   | 110 E7000 has                                  |

Nodes Note:

Baud rate

RS232/RS485 is determined by jumper settings and wiring as described in the document "M91 RS485 Port Settings" packaged with the controller.

110 – 57600 bps

Up to 32

| I/O expansion port      | Up to 96 additional I/Os,<br>including digital & analog I/Os,<br>RTD and more. |
|-------------------------|--|
| Miscellaneous           |  |
| Clock (RTC)             | Real-time clock functions  |
|                         | (Date and Time).   |
| Battery back-up         | 7 years typical battery back-up for  |
|                         | RTC and system data.   |
| Weight                  | 266g (9.37 oz.)  |
| Operational temperature | 0 to 50°C (32 to 122°F)  |
| Storage temperature     | -20 to 60°C (-4 to 140°F)  |
| Relative Humidity (RH)  | 5% to 95% (non-condensing)   |
| Mounting method         | DIN-rail mounted (IP20/NEMA1)  |
|                         | Panel mounted (IP65/NEMA4X)  |



The tables below show how to set a specific jumper to change the functionality of a specific input. To open the controller and access the jumpers, refer to the directions at the end of these specifications.

#### Important:

Incompatible jumper settings and wiring connections may severely damage the controller.

| JP3, JP4, JP5, JP11, JP12                      |  |
|--|--|
| Input #9 and Input #10 (universal input no. 0) |  |

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| To use as                              | JP3           | JP4           | JP12          | JP5             | JP11            |
|--|---------------|---------------|---------------|-----------------|-----------------|
|  | for Input #10 | for Input #10 | for Input #10 | for Input #9    | for Input #9    |
| Normal digital inputs                  | А             | В             | В             | А               | В               |
| Thermocouple input*<br>(See Note 1)    | В             | А             | В             | В               | В               |
| PT100 input<br>(See Note 2)            | В             | A             | В             | В               | A               |
| Analog input - voltage<br>(see Note 4) | В             | В             | A             | A<br>See Note 3 | B<br>See Note 3 |
| Analog input - current<br>(see Note 4) | В             | В             | В             | A<br>See Note 3 | B<br>See Note 3 |

Notes:

1. Thermocouple input is between Input #10 (T+) and Input #9 (T-).

- 2. PT100 input is connected to Input #9 and Input #10, related to CM signal (Input #11).
- 3. When using Input #10 as analog input, Input #9 can be used as normal digital input.

4. Analog inputs are related to signal 0V.

#### JP2, JP6, JP7, JP10, JP13 Input #7 and Input #8 (universal input no. 1)

| To use as                              | JP6          | JP7          | JP13         | JP2             | JP10            |
|--|--------------|--------------|--------------|-----------------|-----------------|
|  | for Input #8 | for Input #8 | for Input #8 | for Input #7    | for Input #7    |
| Normal digital inputs                  | А            | В            | В            | А               | В               |
| Thermocouple input*<br>(See Note 1)    | В            | A            | В            | В               | В               |
| PT100 input<br>(See Note 2)            | В            | A            | В            | В               | A               |
| Analog input - voltage<br>(see Note 4) | В            | В            | A            | A<br>See Note 3 | B<br>See Note 3 |
| Analog input - current<br>(see Note 4) | В            | В            | В            | A<br>See Note 3 | B<br>See Note 3 |

Notes:

1. Thermocouple input is between Input #8 (T+) and Input #7 (T-).

2. PT100 input is connected to Input #9 and Input #10, related to CM signal (Input #11).

3. When using Input #8 as analog input, Input #7 can be used as normal digital input.

4. Analog inputs are related to signal 0V.

#### JP1 Input #11

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| To use as                  | JP1 |
|----------------------------|-----|
| Normal digital input*      | A   |
| CM signal for PT100 inputs | В   |

\*Default factory setting



## M91-2-UN2

### **Jumper Settings**

#### JP8 Input type (for all digital inputs) see Note 1

| To use as     | JP8 |
|---------------|-----|
| npn (sink)    | А   |
| pnp (source)* | В   |

#### Note:

1. Inputs #0-6, and #7-11 when these are set as normal digital inputs.

#### \*Default factory setting

JP9

Input voltage (for all digital inputs) see Note 1

| To use as | JP9 |
|-----------|-----|
| 12VDC     | А   |
| 24VDC*    | В   |



#### In this figure, the jumper settings will cause the inputs to function as follows:

Universal Input #0 (Input #10): Voltage input, related to 0V

Universal Input #1 (Input #7 and Input #8): PT100 input, related to the CM signal (Input #11)

Input#9: Normal npn, 24VDC digital input

Input#0 to Input #6: npn, 24VDC digital inputs. (Note that these inputs can only function as normal digital inputs.)

#### Opening the controller enclosure

1. Locate the 4 slots on the sides of the enclosure

2. Using the blade of a flat-bladed screwdriver, gently pry off the back of the controller as shown in the figure below, exposing the controller's board.



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