Before using this product, the user must read and understand this document.

For additional information regarding this product, refer to the user guide and technical specifications.

All examples and diagrams are intended to aid understanding, and do not guarantee operation. Unitronics accepts no responsibility for actual use of this product based on these examples.

Please dispose of this product according to local and national standards and regulations.

Only qualified service personnel should open this device or carry out repairs.

Failure to comply with appropriate safety guidelines can cause severe injury or property damage.

- Do not attempt to use this device with parameters that exceed permissible levels.
- To avoid damaging the system, do not connect/disconnect the device when power is on.

Environmental Considerations

- Do not install in areas with: excessive or conductive dust, corrosive or flammable gas, moisture or rain, excessive heat, regular impact shocks or excessive vibration.
- Ventilation: 10mm space required between the OPLCs’ top/bottom edges & enclosure walls.
- Do not place in water or let water leak onto the unit.
- Do not allow debris to fall inside the unit during installation.

Mounting

Add-on modules

Note that installing an add-on module requires space.

During installation

After installation

Panel mounting

- Cut-out: 117 x 89mm (WxH) 4.606”x 3.504”
- Hold bracket against unit while tightening screw

Unitronics
DIN-rail mounting

Mounting
Snap PLC onto the DIN rail

Removal
Push mounting clip down

Note: Removing the unit requires clearance space. Recommendation: approximately 40mm (1.58”).

Wiring

Note: All diagrams are based on the rear view of the OPLC.

- Do not touch live wires.
  - Install an external circuit breaker. Guard against short-circuiting in external wiring.
  - Use appropriate circuit protection devices.
  - Unused pins should not be connected. Ignoring this directive may damage the device.
  - Double-check all wiring before turning on the power supply.

- To avoid damaging the wire, do not exceed a maximum torque of 0.5 N·m (5 kgf·cm).
- Do not use tin, solder, or any substance on stripped wire that might cause the wire strand to break.
- Install at maximum distance from high-voltage cables and power equipment.

Use crimp terminals for wiring; use 26-12 AWG wire (0.13 mm² – 3.31 mm²).

1. Strip the wire to a length of 7±0.5mm (0.250–0.300 inches).
2. Unscrew the terminal to its widest position before inserting a wire.
3. Insert the wire completely into the terminal to ensure a proper connection.
4. Tighten enough to keep the wire from pulling free.

- Input or output cables should not be run through the same multi-core cable or share the same wire.
- Allow for voltage drop and noise interference with input lines used over an extended distance. Use wire that is properly sized for the load.
- The controller, I/O signals, and outputs’ power supply must be connected to the same 0V signal.

Inputs

This model comprises a total of 9 inputs in 3 groups.

1. I0 - I2 are digital inputs. They may be wired, in a group, as either npn or pnp.
2. I3-I5 may be wired as either digital or analog inputs. These may be wired as:
   - npn digital inputs
   - pnp digital inputs
   - analog (voltage) inputs

   In addition, any of these inputs may be wired as pnp, while others are wired as analog. However, if any input is wired as npn, the other may not be wired as analog.

3. PT0 - PT2 are PT1000/NI1000 2-wire inputs.
Digital Inputs, Controller Power Supply

Input wiring npn (sink)

![npn_input_wiring_diagram]

Input wiring pnp (source)

![pnp_input_wiring_diagram]

Input wiring: I0-I2 pnp (source), I3-I5 npn (sink)

Analog Inputs

Input wiring (AN3-AN5)

![analog_input_wiring_diagram]

RTD Inputs

PT1000/N1000 Input wiring PT0, PT1, PT2

Note that inputs PT0-PT2 relate to the CM signal

![rtd_input_wiring_diagram]

Earthing the Controller

To maximize system performance, avoid electromagnetic interference by:

- Mounting the controller on a metal panel.
- Earthing the controller’s power supply: connect one end of a 14 AWG wire to the chassis signal; connect the other end to the panel.

Note: If possible, the wire used to earth the power supply should not exceed 10 cm in length. However, it is recommended to earth the controller in all cases.
Digital Outputs

Relay output wiring

Increasing contact life span

To increase the life span of your contacts and protect the unit from potential damage by reverse-EMF, connect:

- A clamping diode in parallel with each inductive DC load
- An RC snubber circuit in parallel with each inductive AC load

Transistor npn output wiring

Transistor pnp output wiring

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