



General Description

The products listed above may be used with compatible Unitronics PLCs.

Detailed Installation Guides containing the I/O wiring diagrams for these models, technical specifications, and additional documentation are located in the Technical Library in the Unitronics website: <https://unitronicsplc.com/support-technical-library/>

Alert Symbols and General Restrictions

When any of the following symbols appear, read the associated information carefully.

Symbol	Meaning	Description
	Danger	The identified danger causes physical and property damage.
	Warning	The identified danger could cause physical and property damage.
<i>Caution</i>	Caution	Use caution.

- Before using this product, the user must read and understand this document.
- All examples and diagrams are intended to aid understanding, and do not guarantee operation. Unitronics accepts no responsibility for actual use of this product based on these examples.
- Please dispose of this product according to local and national standards and regulations.
- Only qualified service personnel should open this device or carry out repairs.

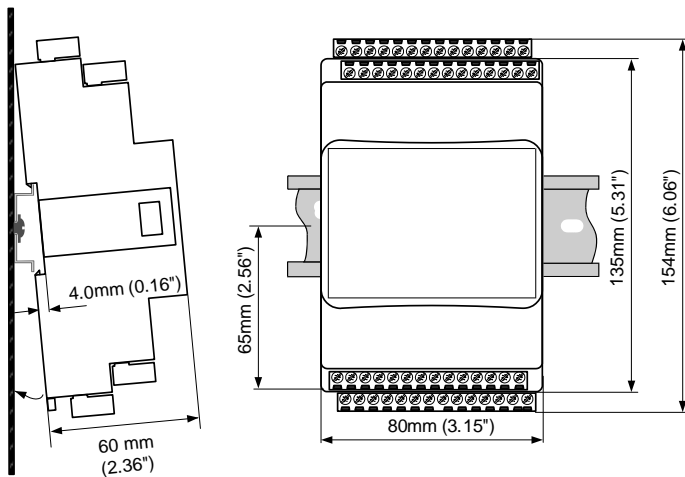
- Failure to comply with appropriate safety guidelines can cause severe injury or property damage.
- Do not attempt to use this device with parameters that exceed permissible levels.
- To avoid damaging the system, do not connect/disconnect the device when power is on.

Environmental Considerations

- Do not install in areas with excessive or conductive dust, corrosive or flammable gas, moisture or rain, excessive heat, regular impact shocks or excessive vibration, in accordance with the standards given in the product's technical specification sheet.
- Do not place in water or let water leak onto the unit.
- Do not allow debris to fall inside the unit during installation.
- Ventilation: 10mm space required between controller's top/bottom edges & enclosure walls.
- Install at maximum distance from high-voltage cables and power equipment.

DIN-rail mounting -XL I/O Expansion Modules

To mount the module on a 35mm DIN-rail, snap it squarely onto the DIN-rail, as shown below.



- Install the module in an upright position.
- To ensure good ventilation, leave at least 50mm between the device and all other objects above or below it.
- Install at a maximum distance from high-voltage cables and power equipment.

Wiring



- Do not touch live wires.
- This equipment is designed to operate only in SELV/PELV/Class 2/Limited Power environments.
- All power supplies in the system must include double insulation. Power supply outputs must be rated as SELV/PELV/Class 2/Limited Power.



- Do not connect either the 'Neutral or 'Line' signal of the 110/220VAC to device's 0V pin.
- All wiring activities should be performed while power is OFF.
- Use over-current protection, such as a fuse or circuit breaker, to avoid excessive currents into the power supply connection point.
- Unused points should not be connected (unless otherwise specified). Ignoring this directive may damage the device.
- Double-check all wiring before turning on the power supply.

Caution

- To avoid damaging the wire, do not exceed a maximum torque of:
 - Controllers offering a terminal block with pitch of 5mm: 0.5 N·m (5 kgf·cm).
 - Controllers offering a terminal block with pitch of 3.81mm f 0.2 N·m (2 kgf·cm).
- Do not use tin, solder, or any substance on stripped wire that might cause the wire strand to break.
- Install at maximum distance from high-voltage cables and power equipment.

Wiring Procedure

Use crimp terminals for wiring.

- Controllers offering a terminal block with pitch of 5mm: 26-12 AWG wire (0.13 mm² –3.31 mm²).
- Controllers offering a terminal block with pitch of 3.81mm: 26-16 AWG wire (0.13 mm² – 1.31 mm²).

1. Strip the wire to a length of 7±0.5mm (0.270–0.300").
2. Unscrew the terminal to its widest position before inserting a wire.
3. Insert the wire completely into the terminal to ensure a proper connection.
4. Tighten enough to keep the wire from pulling free.

Wiring Guidelines

- Use separate wiring ducts for each of the following groups:

Group 1: Low voltage I/O and supply lines, communication lines.

Group 2: High voltage Lines, Low voltage noisy lines like motor driver outputs.

Separate these groups by at least 10cm (4"). If this is not possible, cross the ducts at a 90° angle.

- For proper system operation, all 0V points in the system should be connected to the system 0V supply rail.
- Product-specific documentation must be fully read and understood before performing any wiring.

Allow for voltage drop and noise interference with input lines used over an extended distance.

Use wire that is properly sized for the load.

Earthing the product

To maximize system performance, avoid electromagnetic interference as follows:

- Use a metal cabinet.
- Connect the 0V and functional ground points (if exist) directly to the earth ground of the system.
- Use the shortest, less than 1m (3.3 ft.) and thickest, 2.08mm² (14AWG) min, wires possible.



UL Compliance

The following section is relevant to Unitronics' products that are listed with the UL.

The following models: IO-D16A3-RO16, IO- D16A3-TO16,

UL Ratings, Programmable Controllers for Use in Hazardous Locations, Class I, Division 2, Groups A, B, C and D

These Release Notes relate to all Unitronics products that bear the UL symbols used to mark products that have been approved for use in hazardous locations, Class I, Division 2, Groups A, B, C and D.

-
- Caution** This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D, or Non-hazardous locations only.
-  Input and output wiring must be in accordance with Class I, Division 2 wiring methods and in accordance with the authority having jurisdiction.
 -  **WARNING**—Explosion Hazard—substitution of components may impair suitability for Class I, Division 2.
 - WARNING** – EXPLOSION HAZARD – Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous.
 - WARNING** – Exposure to some chemicals may degrade the sealing properties of material used in Relays.
 - This equipment must be installed using wiring methods as required for Class I, Division 2 as per the NEC and/or CEC.
-

Relay Output Resistance Ratings



The products listed below contain relay outputs:

Input/Output expansion modules, Models: IO-DI8-RO4, IO-DI8-RO4-L, IO-RO8, IO-RO8L

- When these specific products are used in hazardous locations, they are rated at 3A res, when these specific products are used in non-hazardous environmental conditions, they are rated at 5A res, as given in the product's specifications.

Certification UL des automates programmables, pour une utilisation en environnement à risques, Class I, Division 2, Groups A, B, C et D.

Cette note fait référence à tous les produits Unitronics portant le symbole UL - produits qui ont été certifiés pour une utilisation dans des endroits dangereux, Classe I, Division 2, Groupes A, B, C et D.

-
- Attention** Cet équipement est adapté pour une utilisation en Classe I, Division 2, Groupes A, B, C et D, ou dans Non-dangereux endroits seulement.
-  Le câblage des entrées/sorties doit être en accord avec les méthodes de câblage selon la Classe I, Division 2 et en accord avec l'autorité compétente.
 -  **AVERTISSEMENT**: Risque d'Explosion – Le remplacement de certains composants rend caduque la certification du produit selon la Classe I, Division 2.
 - AVERTISSEMENT - DANGER D'EXPLOSION** - Ne connecter pas ou ne débranche pas l'équipement sans avoir préalablement coupé l'alimentation électrique ou la zone est reconnue pour être non dangereuse.
 - AVERTISSEMENT** - L'exposition à certains produits chimiques peut dégrader les propriétés des matériaux utilisés pour l'étanchéité dans les relais.
 - Cet équipement doit être installé utilisant des méthodes de câblage suivant la norme Class I, Division 2 NEC et /ou CEC.
-

Certification de la résistance des sorties relais

Les produits énumérés ci-dessous contiennent des sorties relais:

- Modules d'Extensions d'E/S, modèles: IO-DI8-RO4, IO-DI8-RO4-L, IO-RO8, IO-RO8L.
- Lorsque ces produits spécifiques sont utilisés dans des endroits dangereux, ils supportent un courant de 3A charge résistive, lorsque ces produits spécifiques sont utilisés dans un environnement non dangereux, ils sont évalués à 5A res, comme indiqué dans les spécifications du produit Plages de températures.

The Unitronics® IO-D16A3-TO16 is an XL I/O expansion module for use in conjunction with specific Unitronics controllers. XL modules comprise enhanced I/O configurations and detachable I/O connectors. A local or remote I/O adapter module is required to interface between the expansion module and the PLC controller and provide power to the expansion modules in the system.

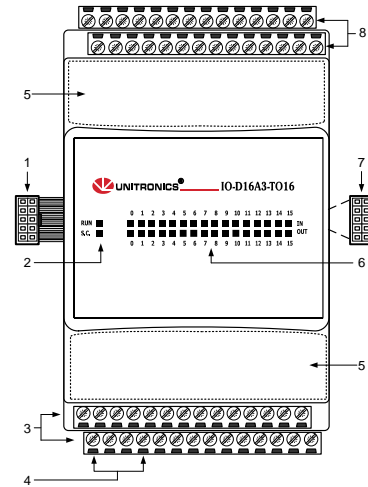
This I/O expansion module provides:


- 16 digital inputs, including 1 HSC
- 3 analog inputs
- 16 transistor outputs, including 1 HSO


For additional information and technical specifications, visit the Technical Library at www.unitronicsplc.com

Component Identification

- 1 Module-to-module connector
- 2 Status indicators
- 3 Output connectors
- 4 Output power supply connection points
- 5 I/O address labels (provided with module)
- 6 Input/output status indicators
- 7 Module-to-module connector port
- 8 Input connectors

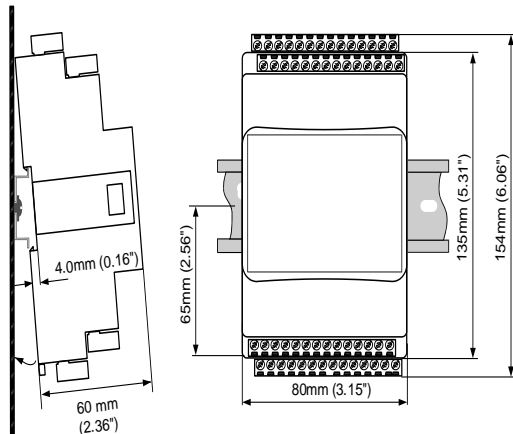


 Failure to comply with appropriate safety guidelines can cause severe personal injury or damage to property.

- Only qualified personnel should service and operate this device.
-  When power is turned on, do not connect or disconnect the device to avoid damaging the system.

Mounting the Module

To mount the module on a 35mm DIN-rail, snap it squarely onto the DIN-rail, as shown below.

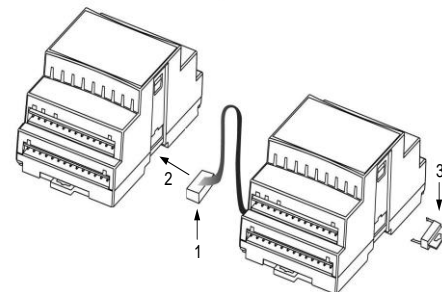


- Install the module in an upright position.
- To ensure good ventilation, leave at least 50mm between the device and all other objects above or below it.
- Install at a maximum distance from high-voltage cables and power equipment.

Connecting Modules

To connect a module to the adapter or expansion module:

1. Push the module-to-module connector (1) into the port (2) located on the right side of the module or adapter.
2. Push the protective cap (3) into the connector port of the last module. The cap is supplied with the adapter.



Wiring Considerations

- Use crimp terminals for wiring and use 26-12 AWG wire (0.13mm²–3.31mm²).
- Strip the wire to a length of 7±0.5mm (0.250–0.300”).
- Do not route input cables together with output cables through the same multi-core cable or wire.
- Use wire that is correctly sized for the load. Allow for voltage drop and noise interference with extended input lines.



- Install an external circuit breaker. Guard against short-circuiting in external wiring.
- Do not connect unused pins. Ignoring this directive may damage the device.
- To avoid damaging wires, do not exceed a maximum torque of 0.5 Nm (5 kgf·cm).
- Do not use tin, solder, or any substance on stripped wire that might cause the wire strand to break.

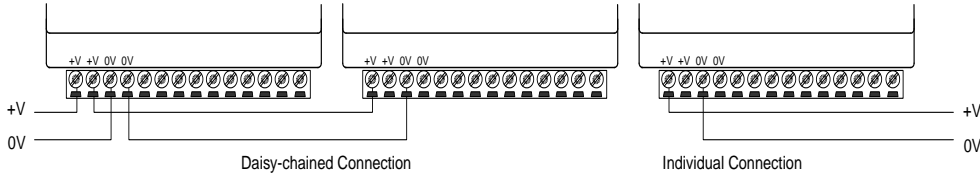
Note: Connect the adapter 0V and the I/O 0V to the same line

Daisy Chaining

To facilitate wiring, you can wire the following pins in series (daisy chain). Use both pins provided for this purpose.

Input connector pin: n/p. Output connector pins: +V, 0V, C0, C1.

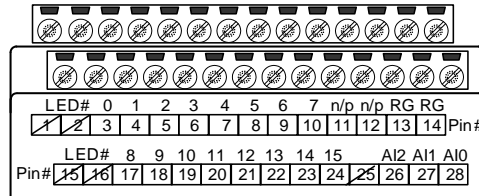
Ensure that the total current drain on any single line does not exceed 10A. If a specific pin requires more than 10A, connect it with a separate wire. The following diagram demonstrates the wiring options:



Wiring Inputs

The following diagram shows the input connectors with pin numbers and corresponding LED numbers.

Note: Where input numbers are stated, the intention is the LED number.

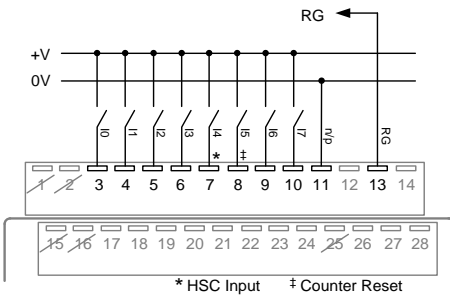


Wiring Digital Inputs

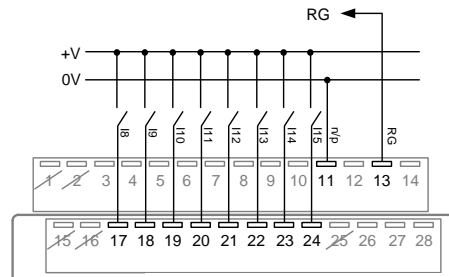
- Inputs may be wired as either pnp (positive logic) or npn (negative logic).
- Input 4 and 6 can function as a high-speed counter, frequency measurer, or general-purpose digital input (set in software).
- Input 5 and 7 can function either as a counter reset input or general-purpose digital input (set in software).
- For correct operation of the digital inputs, connect the n/p pin according to the following figures.

For information on connecting RG pins, refer to *Connecting RG Pins*.

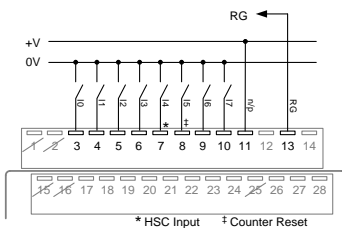
pnp (positive logic) inputs 0-7



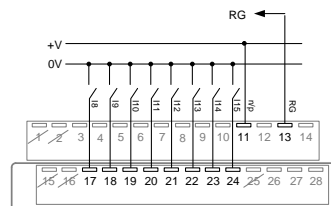
pnp (positive logic) inputs 8-15



npn (negative logic) inputs 0-7



npn (negative logic) inputs 8-15

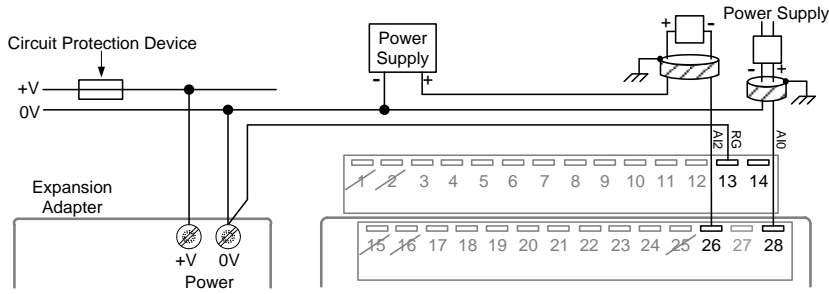


Wiring Analog Inputs

The following diagram shows the 2-wire and 4-wire current connection.

Use shielded twisted pair cable.

Connect shields to the earth ground at the signal's source.

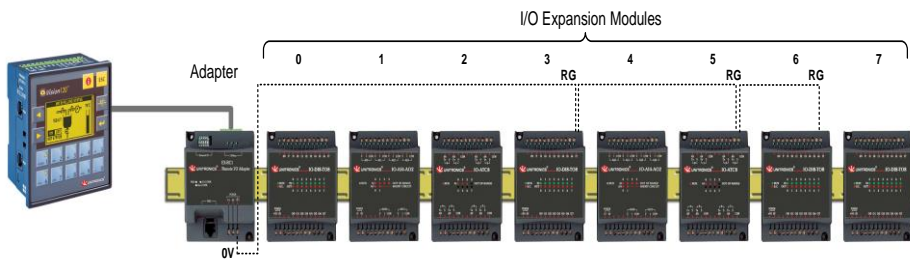


Connecting RG Pins

For correct operation of digital and analog inputs and for EMI immunity, connect the RG pin of all the expansion modules containing RG signals to the adapter module 0V signal.

The overall length of the wire connecting the RG pins to the adapter 0V signal must be less than 3 meters.

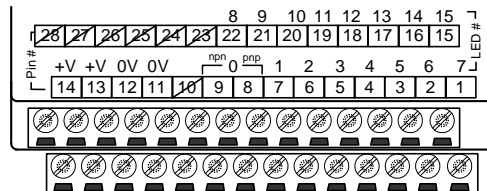
Connect the RG pins in series (daisy chain). To facilitate this, use both the RG pins.



Wiring Outputs

The following diagram shows the output connectors with pin numbers and corresponding LED numbers.

Note: Where output numbers are stated, the intention is the LED number.



Wiring the Output Power Supply

A non-isolated power supply can be used provided that the 0V signal is connected to the earth ground.

Do not connect the neutral or line signal of the 110/220VAC to the device's 0V pin.

In the event of voltage fluctuations or non-conformity to voltage power supply specifications, connect the device to a regulated power supply.

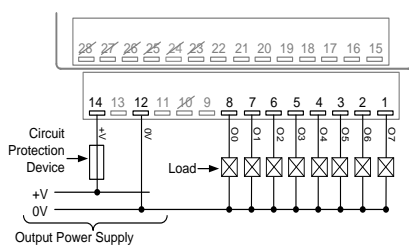
The adapter 0V and the I/O 0V must be connected to the same line. Ignoring this directive may damage the device.

Wiring Transistor Outputs

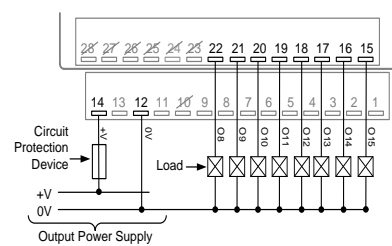
Output 0 can be wired either as pnp (source) or npn (sink). pnp and npn can be used simultaneously.

Output 0 can be used as a high-speed output.

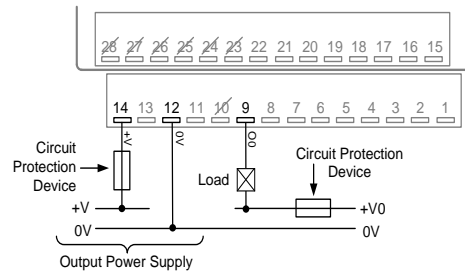
pnp (source) outputs 0-7



pnp (source) outputs 8-15



npn (sink) output



Addressing Inputs and Outputs on Expansion Modules

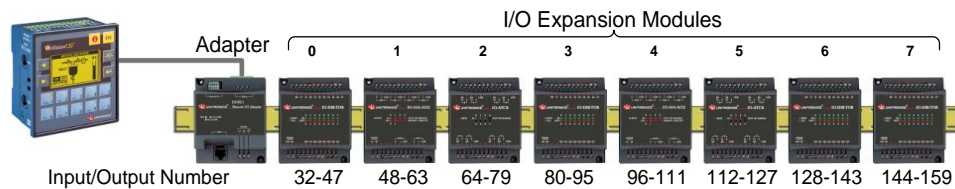
The PLC software assigns a unique address to each input and output in the system. The address comprises a letter and a number. The letter indicates whether the I/O is an input (I) or output (O) and the number indicates its location (both the location of the expansion module in the system and the I/O position on the module).

The I/O addressing scheme depends on the adapter type and location. Adapters may be local or remote. Local adapters must be located close to the PLC. Remote adapters are connected to the PLC via CANbus. In addition, Unitronics offers I/O modules that contain a built-in adapter. Available adapter options may be found at www.unitronicsplc.com.

The following example is based on a local EX-A1 adapter and may be used to calculate the number used by the PLC for inputs and outputs:

$$32 + 16x + y$$

Where: X is the number representing the module location (0-7) and Y is the number of the input or output on the module (0-15).



The module is supplied with a set of labels – select the label appropriate to the position of the module. For more information, refer to the *Configuring I/O Expansion Modules* topic in the on-line help of the software supplied with the controller.

The Unitronics® IO-D16A3-TO16 is an XL I/O expansion module for use in conjunction with specific Unitronics controllers. XL modules comprise enhanced I/O configurations and detachable I/O connectors. A local or remote I/O adapter module is required to interface between the expansion module and the PLC controller and provide power to the expansion modules in the system.

The I/O expansion module provides:

- 16 digital inputs, includes 1 HSC
- 3 analog inputs
- 16 transistor outputs, includes 1 HSO

For additional information and wiring diagrams, visit the Technical Library at www.unitronics.com.

Technical Specifications

General

Maximum current consumption	65mA (provided by the adapter 5VDC supply for I/O modules)
Status indicators	
RUN: Green LED	<ul style="list-style-type: none"> ■ Lights when a communication link is established between the module and the PLC or remote I/O adapter ■ Blinks when the communication link fails

Digital Inputs

Number of inputs	16 (in a single group)
Input mode	pnp (positive logic) or npn (negative logic) – configurable by hard-wiring
Galvanic isolation	None
Status indicators	
IN: Green LEDs	<ul style="list-style-type: none"> ■ One green LED for each input: Lights when the input is active, see note 1
Nominal input voltage	24VDC
Input voltage	
pnp (positive logic)	0–5VDC for logic state 0 17–28.8VDC for logic state 1
npn (negative logic)	17–28.8VDC for logic state 0 0–5VDC for logic state 1
Input current	3.7mA @ 24VDC
Input impedance	6.5kΩ
Response time	10ms typical
High-speed input	The specifications in this section apply when an input is configured as a high-speed counter or frequency measurer. If configured as a general-purpose digital input, the specification is as above. See notes 2, 3, and 4.
Resolution	16-bit or 32-bit, depending on the PLC or remote I/O adapter
Frequency	30kHz maximum (at 24VDC ±10%)
Minimum pulse width	14μs

Notes:

1. If the input is active but there is no communication with the PLC or the remote I/O adapter (RUN blinks), the status LED does not light.
2. Input 4 can function either as a high-speed counter, frequency measurer, or general-purpose digital input.
3. Input 5 can function either as a counter reset input or general-purpose digital input. In both cases, the specifications of this input are those of a general-purpose digital input.
4. If input 4 is set as a high-speed counter and no reset input is configured, input 5 functions as a general-purpose digital input.

Analog Inputs

Number of inputs	3
Input type	0–20mA or 4–20mA
Input impedance	191Ω
Maximum input rating	28mA, 5.3VDC
Galvanic isolation	None
Cable type	Shielded twisted-pair
Conversion method	Successive approximation
Resolution (0-20mA)	10-bit (1024 units)
Resolution (4-20mA)	204 to 1023 (820 units)
Conversion time	Each configured input is sampled once per 1.67ms. For example, if 3 inputs are configured, it takes $3 \times 1.67 = 5\text{ms}$ to sample all the analog inputs. See note 5.
Accuracy	±0.9% of full scale
Status indication	In software: If a specific input value is 1024, a single analog input deviates above the permissible range. If all the input values are 1024, either all the inputs deviate above the permissible range or the RG signal is not connected.

Notes:

- The conversion time does not include communication time with the PLC and PLC scan time.

Digital Outputs

Number of outputs	16 transistors
Output type	Output 0: Either pnp: P-MOSFET (open drain) or npn: N-MOSFET (open drain) Outputs 1–15: pnp: P-MOSFET (open drain) Refer to notes 6 and 7
Galvanic isolation	None
Status Indicators	
OUT: Red LEDs	■ One red LED for each output: Lights when the corresponding output is active.
S.C.: Red LED	■ Lights when a pnp output transistor load causes a short-circuit, see note 8

	<u>pnp</u>	<u>nnp</u>
Maximum output current	0.5A per output, 4A total	50mA
Maximum surge current	0.6A peak, once every 2 seconds, for a duration of 10ms per output, not simultaneously	N/A
Maximum delay OFF to ON	1ms	1μs
Maximum delay ON to OFF	0.15ms	10μs
HSO freq. range with resistive load	1Hz–500Hz (at max. load resistance of 470kΩ)	1Hz–32kHz (at max. load resistance of 1.5kΩ)
Maximum ON voltage drop	0.5VDC	0.4VDC
Short circuit protection	Yes	No
Voltage Reference	Digital output power supply	3.5VDC to 28.8VDC, unrelated to the voltage of either the I/O module or the controller

Output power supply	
Nominal operating voltage	24VDC
Operating voltage	20.4VDC to 28.8VDC

Notes:

- Output 0 can be wired either as pnp (source) or npn (sink). pnp and npn can be used simultaneously.
- Output 0 can be used as a high-speed output.
- When an output load causes a short-circuit, the system disconnects that output and lights the S.C. LED on the module's front panel.
The short circuit is also identified by the PLC software. For example, in the Vision OPLC, SB 5 turns on and SDW 5, containing a bitmap, indicates which module has caused the short-circuit. For more information, refer to the PLC online help.

Dimensions

Size (W x H x D)	80 x 135 x 60mm (3.15 x 5.31 x 2.36"). For exact dimensions, refer to the product installation guide.
Weight (approximate)	327g (11.5oz)

Environmental

Operating temperature	0° to 50°C (32° to 122°F)
Storage temperature	-20° to 60°C (-4° to 140°F)
Relative Humidity (RH)	10% to 95% (non-condensing)
Mounting	Snap-mounted on 35mm DIN-rail (IP20/NEMA1)

The information in this document reflects products at the date of printing. Unitronics reserves the right, subject to all applicable laws, at any time, at its sole discretion, and without notice, to discontinue or change the features, designs, materials and other specifications of its products, and to either permanently or temporarily withdraw any of the foregoing from the market. All information in this document is provided "as is" without warranty of any kind, either expressed or implied, including but not limited to any implied warranties of merchantability, fitness for a particular purpose, or non-infringement. Unitronics assumes no responsibility for errors or omissions in the information presented in this document. In no event shall Unitronics be liable for any special, incidental, indirect or consequential damages of any kind, or any damages whatsoever arising out of or in connection with the use or performance of this information.

The tradenames, trademarks, logos and service marks presented in this document, including their design, are the property of Unitronics (1989) (R"G) Ltd. or other third parties and you are not permitted to use them without the prior written consent of Unitronics or such third party as may own them.

IO-D16A3-T016 06-24