This guide provides basic installation information for specific UniStream® models with built-in I/O. Technical specifications may be downloaded from the Unitronics website.

**General Features**
Unitronics’ UniStream® Built-in series are PLC+HMI All-in-One programmable controllers that comprise a built-in CPU, an HMI panel, and built-in I/Os.

The series is available in two versions: UniStream Built-in and UniStream Built-in Pro.

Note that a model number that includes:
- **B5/C5** refers to UniStream Built-in
- **B10/C10** refers to UniStream Built-in Pro. These models offer additional features, detailed below.

**HMI**
- Resistive Color Touch-screens
- Rich graphic library for HMI design

**Power Features**
- Built-in Trends and Gauges, auto-tuned PID, data tables, data sampling, and Recipes
- UniApps™: Access & edit data, monitor, troubleshoot & debug and more – via HMI or remotely via VNC
- Security: Multi-level password protection
- Alarms: Built-in system, ANSI/ISA standards

**I/O Options**
- Built-in I/O configuration, varies according to model
- Local I/O via UAG-CX series I/O expansion adapters and standard UniStream Uni-I/O™ modules
- Remote I/O using UniStream Remote I/O or via EX-RC1

**COM Options**
- Built-in ports: 1 Ethernet, 1 USB host, 1 Mini-B USB device port
- Serial and CANbus ports may be added via UAC-CX modules

**COM Protocols**
- Fieldbus: CANopen, CAN Layer2, MODBUS, EtherNetIP and more. Implement any serial RS232/485, TCP/IP, or CANbus third-party protocols via Message Composer
- Advanced: SNMP Agent/Trap, e-mail, SMS, modems, GPRS/GSM, VNC Client, FTP Server/Client

**Programming Software**
All-in-One software for hardware configuration, communications, and HMI /PLC applications, available as a free download from Unitronics.
Comparison table

<table>
<thead>
<tr>
<th>Feature</th>
<th>B5/C5</th>
<th>B10/C10 (Pro)</th>
</tr>
</thead>
<tbody>
<tr>
<td>System Memory</td>
<td>3GB</td>
<td>6GB</td>
</tr>
<tr>
<td>Audio Jack</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Video/RSTP Support</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Web Server</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>SQL Client</td>
<td>No</td>
<td>Yes</td>
</tr>
</tbody>
</table>

**Before You Begin**

Before installing the device, the user must:
- Read and understand this document.
- Verify the Kit Contents.

**Alert Symbols and General Restrictions**

When any of the following symbols appear, read the associated information carefully.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Meaning</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>⚠️</td>
<td>Danger</td>
<td>The identified danger causes physical and property damage.</td>
</tr>
<tr>
<td>⚠️</td>
<td>Warning</td>
<td>The identified danger could cause physical and property damage.</td>
</tr>
<tr>
<td>Caution</td>
<td>Caution</td>
<td>Use caution.</td>
</tr>
</tbody>
</table>

- All examples and diagrams are intended to aid understanding, and do not guarantee operation. Unitronics accepts no responsibility for actual use of this product based on these examples.
- Please dispose of this product according to local and national standards and regulations.
- This product should be installed only by qualified personnel.
- Failure to comply with appropriate safety guidelines can cause severe injury or property damage.
- Do not attempt to use this device with parameters that exceed permissible levels.
- Do not connect/disconnect the device when power is on.

**Environmental Considerations**

- Ventilation: 10mm space is required between the device top/bottom edges and the enclosure’s walls.
- Do not install in areas with: excessive or conductive dust, corrosive or flammable gas, moisture or rain, excessive heat, regular impact shocks or excessive vibration, in accordance with the standards and limitations given in the product’s technical specification sheet.
- Do not place in water or let water leak onto the unit.
- Do not allow debris to fall inside the unit during installation.
- Install at maximum distance from high-voltage cables and power equipment.
### Kit Contents
- 1 PLC+HMI controller
- 4,8 mounting brackets (US5/US7, US10)
- 1 panel mounting seal
- 2 panel supports (US7/US10 only)
- 1 power terminal block
- 2 I/O terminal blocks (provided only with models comprising built-in I/Os)
- 1 Battery

### Product Diagram

#### Front and Rear View

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Screen Protection</td>
</tr>
<tr>
<td>2</td>
<td>Battery Cover</td>
</tr>
<tr>
<td>3</td>
<td>Power Supply Input</td>
</tr>
<tr>
<td>4</td>
<td>microSD Slot</td>
</tr>
<tr>
<td>5</td>
<td>USB Host port</td>
</tr>
<tr>
<td>6</td>
<td>Ethernet port</td>
</tr>
<tr>
<td>7</td>
<td>USB Device</td>
</tr>
<tr>
<td>8</td>
<td>I/O Expansion Jack</td>
</tr>
<tr>
<td>9</td>
<td>Audio Jack</td>
</tr>
<tr>
<td>10</td>
<td>Built-in I/O</td>
</tr>
<tr>
<td>11</td>
<td>Uni-COM™ CX Module Jack</td>
</tr>
</tbody>
</table>
Installation Space Considerations

Allocate space for:
- the controller
- any modules that will be installed
- access to ports, jacks, and the microSD card slot

For exact dimensions, please refer to the Mechanical Dimensions shown below.

Mechanical Dimensions
**NOTE**
Allow space for modules to be snapped onto the back of the controller, if required by your application. Modules are available by separate order.
Panel Mounting

**NOTE**
- Mounting panel thickness must be less or equal to 5mm (0.2”).
- Ensure that the space considerations are met.

1. Prepare a panel cut-out according to the dimensions as shown in the previous section.
2. Slide the controller into the cut-out, ensuring that the Panel Mounting Seal is in place as shown below.
3. Push the mounting brackets into their slots on the sides of the panel as shown below.
4. Tighten the bracket screws against the panel. Hold the brackets securely against the unit while tightening the screws. The torque required is 0.35 N-m (3.1 in-lb).

When properly mounted, the panel is squarely situated in the panel cut-out as shown below.

**Caution**
- Do not apply torque exceeding 0.35 N-m (3.1 in-lb) of torque to tighten the bracket screws. Using excessive force to tighten the screw can damage this product.
UniStream® Built-in

UniStream 10.1”
Battery: Back-up, First Use, Installation, and Replacement

Back-up
In order to preserve back-up values for RTC and system data in the event of power off, the battery must be connected.

First Use
The battery is protected by a removable cover on the side of the controller.
The battery is supplied installed inside the unit, with a plastic tab preventing contact which must be removed by the user.

Battery Installation and Replacement

⚠️ Use proper precautions to prevent Electro-Static Discharge (ESD) while servicing the battery.

Caution
- To preserve back-up values for RTC and system data during battery replacement, the controller must be powered.
- Note that disconnecting the battery halts the preservation of back-up values and causes them to be deleted.

1. Remove the battery cover from the controller as shown in the accompanying figure:
   - Press the tab on the module to disengage it.
   - Slide it up to remove it.
2. If you are replacing the battery, remove the battery from its slot on the side of the controller.
3. Insert the battery, ensuring that the polarity is aligned with the polarity marking as shown in the accompanying figure.
4. Replace the battery cover.
5. Dispose of the used battery according to local and national standards and regulations.
Wiring

⚠️ This equipment is designed to operate only at SELV/PELV/Class 2/Limited Power environments.
  - All power supplies in the system must include double insulation. Power supply outputs must be rated as SELV/PELV/Class 2/Limited Power.
  - Do not connect either the ‘Neutral’ or ‘Line’ signal of the 110/220VAC to device’s 0V point.
  - Do not touch live wires.
  - All wiring activities should be performed while power is OFF.
  - Use over-current protection, such as a fuse or circuit breaker, to avoid excessive currents into the power supply connection point.
  - Unused points should not be connected (unless otherwise specified). Ignoring this directive may damage the device.
  - Double-check all wiring before turning on the power supply.

Caution
  - To avoid damaging the wire, do not exceed a maximum torque of:
    - All terminal blocks except T42 outputs’ terminal block: 0.5 N·m (4.4 in-lb).
    - T42 outputs’ terminal block (with smaller pitch): 0.2 N·m (1.8 in-lb).
  - Do not use tin, solder, or any substance on stripped wire that might cause the wire strand to break.
  - Install at maximum distance from high-voltage cables and power equipment.

Wiring Procedure
Use crimp terminals for wiring; use 26-12 AWG wire (0.13 mm² –3.31 mm²)
1. Strip the wire to a length of 7±0.5mm (0.250–0.300 inches).
2. Unscrew the terminal to its widest position before inserting a wire.
3. Insert the wire completely into the terminal to ensure a proper connection.
4. Tighten enough to keep the wire from pulling free.

Wiring Guidelines
In order to ensure that the device will operate properly and to avoid electromagnetic interference:
  - Use a metal cabinet. Make sure the cabinet and its doors are properly earthed.
  - Use wires that are properly sized for the load.
  - Use shielded twisted pair cables for wiring High Speed and Analog I/O signals. In either case, do not use the cable shield as a signal common / return path.
  - Route each I/O signal with its own dedicated common wire. Connect common wires at their respective common (CM) points at the controller.
  - Individually connect each 0V point and each common (CM) point in the system to the power supply 0V terminal, unless otherwise specified.
  - Individually connect each functional ground point (Φ) to the earth of the system (preferably to the metal cabinet chassis).
    Use the shortest and thickest wires possible: less than 1m (3.3’) in length, minimum thickness 14 AWG (2 mm²).
  - Connect the power supply 0V to the earth of the system.
Earthing the cables’ shield:

➢ Connect the cable shield to the earth of the system (preferably to the metal cabinet chassis). Note that the shield must be connected only at one end of the cable; it is recommended to earth the shield at the PLC-side.

➢ Keep shield connections as short as possible.

➢ Ensure shield continuity when extending shielded cables.

**NOTE**
For detailed information, refer to the document System Wiring Guidelines, located in the Technical Library in the Unitronics’ website.

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**Wiring the Power Supply**

The controller requires an external power supply.

⚠️ In the event of voltage fluctuations or non-conformity to voltage power supply specifications, connect the device to a regulated power supply.

Connect the +V and 0V terminals as shown in the accompanying figure.

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**Connecting Ports**

- **Ethernet**  
  CAT-5e shielded cable with RJ45 connector

- **USB Device**  
  Use the proprietary programming cable supplied with the device

- **USB Host**  
  Standard USB cable with Type-A plug

**Connecting Audio**

- **Audio-Out**  
  Use 3.5mm stereo audio plug with shielded audio cable
  Note that only Pro models support this feature.

  **Audio Pinout**
  1  Headphone Left Out (Tip)
  2  Headphone Right Out (Ring)
  3  Ground (Ring)
  4  Don’t connect (Sleeve)

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Note that below, the letters “xx” that is used in the model numbers means that the section refers both to B5/C5 and B10/C10 models.
**I/O Connection Points**

The IOs for these models are arranged in three groups of fifteen points each, as shown in the figures to the right.

**Top groups**
Input connection points

**Bottom group**
Output connection points

The function of certain I/Os may be adapted via wiring and software settings.

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**Wiring the Digital Inputs**

The digital inputs are arranged in two isolated groups:
- I0-I9 share common CM0
- I10-I23 share common CM2

Each group may be wired together as sink or source.

Inputs I10-I17 can be configured as either normal digital inputs or as high speed inputs that can receive high speed pulse signals from sensors or shaft encoders.
## High Speed Input Modes

Following are the different pin assignments for the high speed channels:

<table>
<thead>
<tr>
<th>Channel 1</th>
<th>Channel 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Channel 1</td>
<td>Channel 2</td>
</tr>
<tr>
<td>I10</td>
<td>I12</td>
</tr>
<tr>
<td>I11</td>
<td>I13</td>
</tr>
</tbody>
</table>

- **Quadrature**
  - Channel 1: Phase A, Phase B
  - Channel 2: Phase A, Phase B

- **Pulse+Direction**
  - Channel 1: Pulse, Direction
  - Channel 2: Pulse, Direction

- **Pulse**
  - Channel 1: Pulse, Normal digital
  - Channel 2: Pulse, Normal digital

<table>
<thead>
<tr>
<th>Channel 3</th>
<th>Channel 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Channel 3</td>
<td>Channel 4</td>
</tr>
<tr>
<td>I14</td>
<td>I16</td>
</tr>
<tr>
<td>I15</td>
<td>I17</td>
</tr>
</tbody>
</table>

- **Quadrature**
  - Channel 3: Phase A, Phase B
  - Channel 4: Phase A, Phase B

- **Pulse+Direction**
  - Channel 3: Pulse, Direction
  - Channel 4: Pulse, Direction

- **Pulse**
  - Channel 3: Pulse, Normal digital
  - Channel 4: Pulse, Normal digital

**NOTE**

- Input modes are set both by wiring and software.

**NOTE**

- Use sink input wiring to connect a sourcing (pnp) device.
- Use source input wiring to connect a sinking (npn) device.
**Wiring the Analog Inputs**

Both inputs share the common point CM1.

**NOTE**
- The inputs are not isolated.
- Each input offers two modes: voltage or current. You can set each input independently.
- The mode is determined by the hardware configuration within the software application.
- Note that if, for example, you wire the input to current, you must also set it to current in the software application.

**Voltage**

**Differential**

![Differential Wiring Diagram]

**Single-ended**

![Single-ended Wiring Diagram]

**Current**

**2-wire**

![2-wire Wiring Diagram]

**3-wire**

![3-wire Wiring Diagram]

⚠️ To avoid risk of fire or property damage, always use a limited current source or connect a current limiting device in series with the relay contacts.

The relay outputs are arranged in two isolated groups:
- O0-O5 share the common return CM3.
- O6-O11 share the common return CM4.

Increasing Contact Life Span

To increase the life span of the relay contacts and protect the controller from potential damage by reverse EMF, connect:
- a clamping diode in parallel with each inductive DC load,
- a RC snubber circuit in parallel with each inductive AC load.
Wiring the Source Transistor Outputs

Output’s power supply
The use of any of the outputs requires an external 24VDC power supply as shown in the accompanying figure.

Outputs
Connect the +VO and 0VO terminals as shown in the accompanying figure.
00-015 share common return 0VO.

Installing Uni-I/O™ & Uni-COM™ Modules
Refer to the Installation Guides provided with these modules.

⚠️ Turn off system power before connecting or disconnecting any modules or devices.
⚠️ Use proper precautions to prevent Electro-Static Discharge (ESD).

Uninstalling the Controller
1. Disconnect the power supply.
2. Remove all wiring and disconnect any installed devices according to the device’s installation guide.
3. Unscrew and remove the mounting brackets, taking care to support the device to prevent it from falling during this procedure.